

P & A SERVICE BULLETIN TO ALL DEALERS

P - 13

MARCH 16, 1990

XLH BELT DRIVE KIT - PART NO. 40110-89

PURPOSE

This Parts and Accessories Service Bulletin is to inform dealers that some belts (Part No. 40022-91, 128 tooth) contained in XLH BELT DRIVE KITS, Part No. 40110-89 and shipped to dealers as replacement stock items were manufactured incorrectly. The belts, produced using the wrong cord material, will move, on both sprockets, toward the wheel and engine crankcase. This movement could possibly allow the belt to rub against the engine crankcase or rear tire.

KITS AND BELTS INVOLVED

Kits with package dates 1/90 and 2/90 could contain belts that were incorrectly manufactured. All kits and belts in stock at Harley-Davidson have been inspected and corrected; therefore, kits and belts having a March packaging date (3/90) are correct. All replacement belts, Part No. 40022-91, in dealer stock with package dates 1/90 and 2/90 must be returned to Harley-Davidson to be inspected by the belt manufacturer. **ALL KITS AND INDIVIDUAL BELTS SHIPPED PRIOR TO JANUARY 1, 1990 ARE CORRECT AND ARE NOT AFFECTED BY THIS BULLETIN.**

DEALER ACTION

Follow one or all of the following procedures to ensure that belts that were incorrectly manufactured are returned and replaced with correctly manufactured belts.

KITS IN DEALER STOCK THAT ARE PACKAGED

Check the package date on all Part No. 40110-89 kits you have in stock. If package date is 1/90 or 2/90 order a new belt, Part No. 40022-91, through the Parts and Accessories Division to replace the belt in the kit. When you receive the new belt, remove the belt from the kit and place it in the package the new belt was packed in and send it back to Harley-Davidson following the "WARRANTY PROCEDURE" given at the end of this Bulletin.

CAUTION

Do not bend or fold either belt backward or into loops smaller than 5 inches in diameter. Sharp bending can weaken the belt and cause premature failure.

INDIVIDUAL BELTS, PART NO. 40022-91 IN DEALER STOCK

Check the package date on all Part No. 40022-91 belts you have in stock. If package date is 1/90 or 2/90 order a new belt Part No. 40022-91, through the Parts and Accessories Division to replace the belt. See the "WARRANTY PROCEDURE" given at the end of this Bulletin for instructions on returning the belt.

KITS / BELTS THAT DEALER OR CUSTOMER INSTALLED

If any kits and/or belts were installed on a motorcycle by either you (dealer) or a customer after 1/1/90, please contact the owner of the motorcycle and make arrangements to have the vehicle brought in for inspection.

IF BELT IS GOOD IT WILL BE POSITIONED AWAY FROM THE WHEEL AND NOT TOUCHING THE CRANKCASE. IF THIS CONDITION EXISTS, NO ACTION IS NECESSARY.

If the belt is bad it will move toward the wheel and possibly rub against the crankcase immediately when the motorcycle is ridden. If belt has moved toward wheel, remove the belt and order a replacement as follows.

1. Remove belt by reversing the installation instructions given in the kit instruction Sheet.

NOTE

The wheel does not have to be removed to remove and install the new belt.

2. Order a new belt Part No. 40022-91 to replace the belt you removed. When you receive the new belt, place the belt you removed in the package the new belt was packed in and send it back to Harley-Davidson. See the "WARRANTY PROCEDURE" given at the end of this Bulletin for instructions on returning the belt.

WARRANTY PROCEDURE

Return the belts along with a properly completed Warranty Claim Form, referencing P & A Service Bulletin P-13, using a return address P-label, Form No. 1248 on the outside of the package. Upon receipt of the belt and claim form, you will be credited dealer net plus 10% for each belt, along with return postage. If the belt is from a kit installed on a vehicle by you or a customer, you must list the correct V.I.N. (Vehicle Identification Number) of the motorcycle on the Warranty Claim Form. For each vehicle serviced, you will also be credited for 0.5 hour of labor in addition to the credit for the belt and return postage as indicated above. The returned belt(s) must be packaged in the container you received the replacement belt(s) in. (Many of the returned belts are "good" and after inspection has verified that they are good they will be returned to stock.)

CAUTION

Do not bend or fold belt backward or into loops smaller than 5 inches in diameter. Sharp bending can weaken the belt and cause premature failure.